1/80

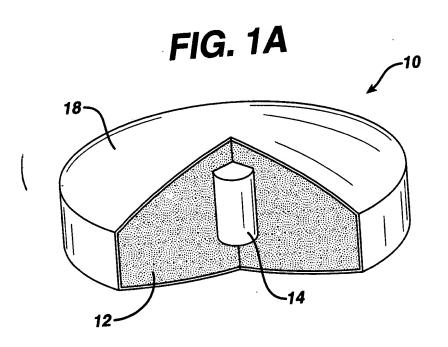
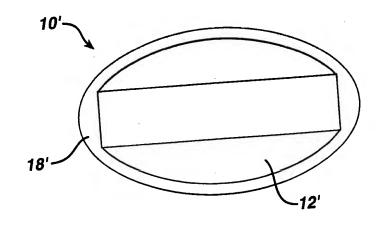
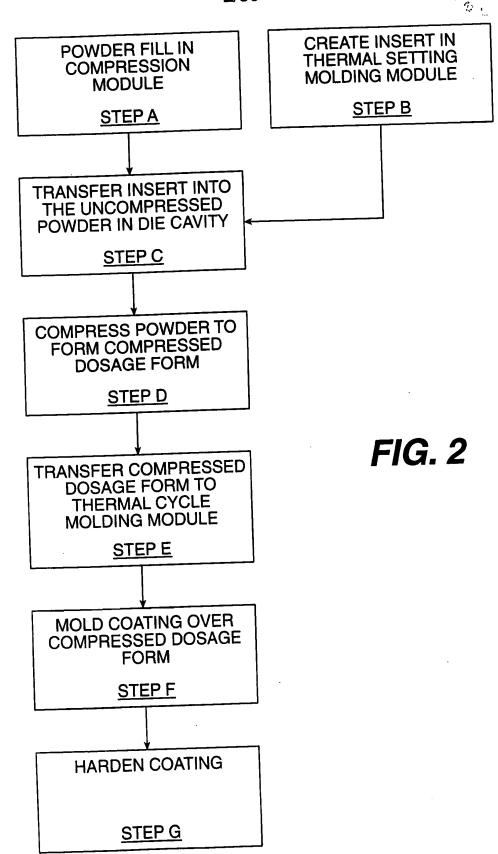


FIG. 1B



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TITLE: COMPRESS!ON INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777 3/80 20 200 101 20-700

4/80 **>204** -206 FLOWABLE MATERIAL RESERVOIR -212 COLOR "A" -210 MATERIAL RESERVOIR FLOWABLE COLOR "B" 208 208 200 207 THE REAL PROPERTY. 100 112 700 114 402 462-404 420-

TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner DOCKET #: MCP-0293 CU:

TEL. #: 732-524-2242 CUST. #: 000027777

5/80

## FIG. 5

The second second

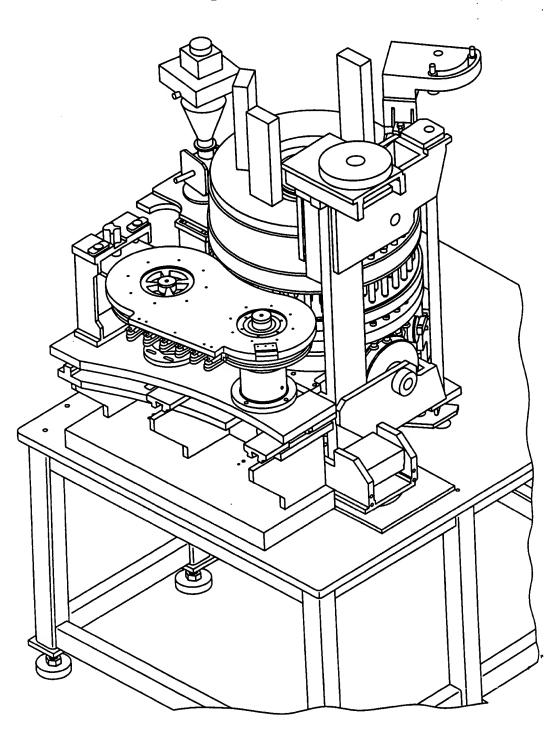
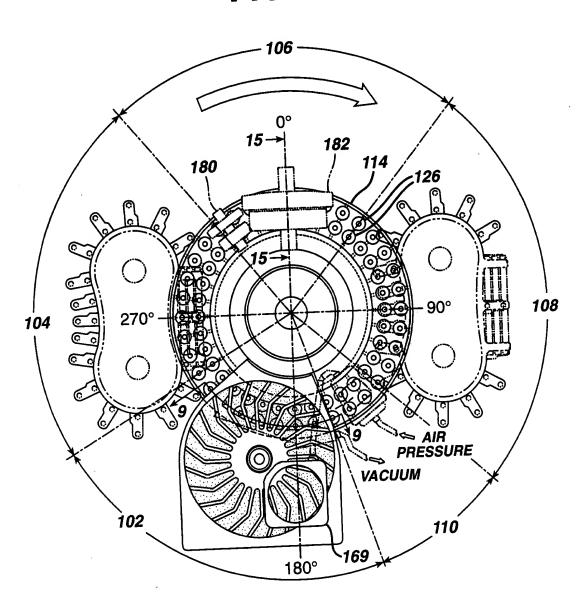
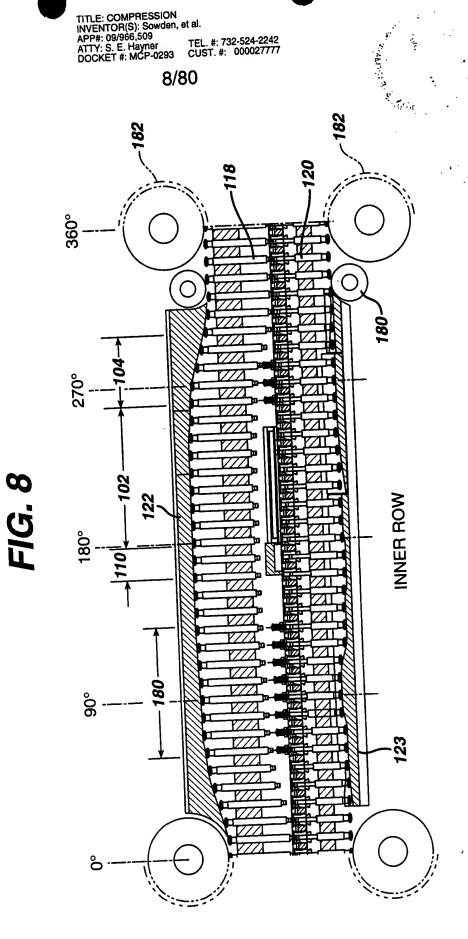


FIG. 6



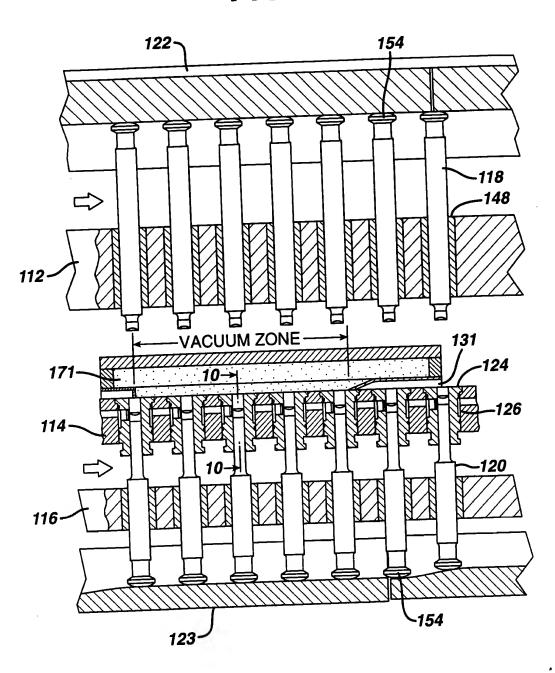
MANAGE NO. 7/80 360° **OUTER ROW** 180° 108 。 06

FIG. 7



TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777

FIG. 9

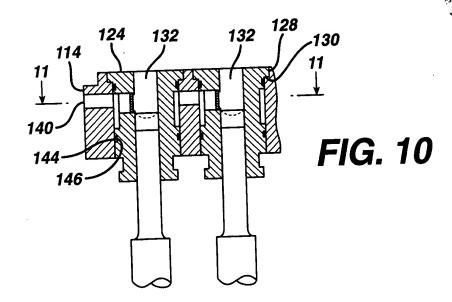


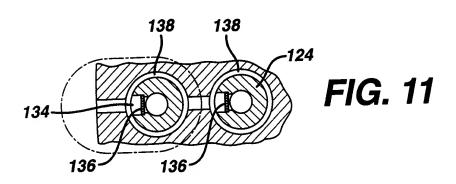
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TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777

10/80





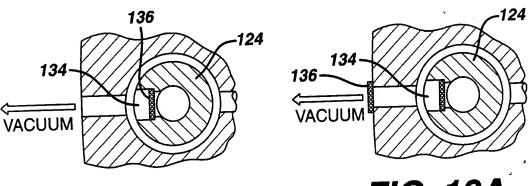
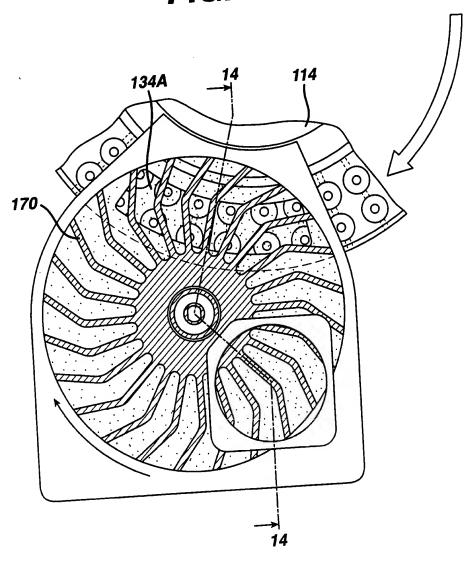


FIG. 12

FIG. 12A

TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777

FIG. 13

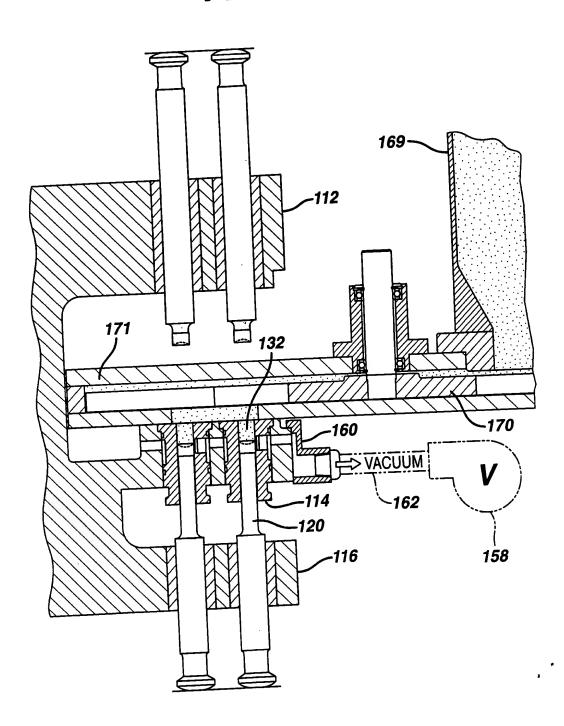


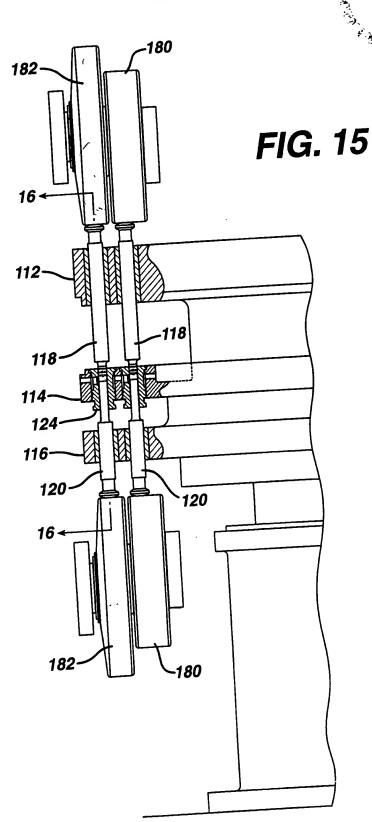
Car La Sa

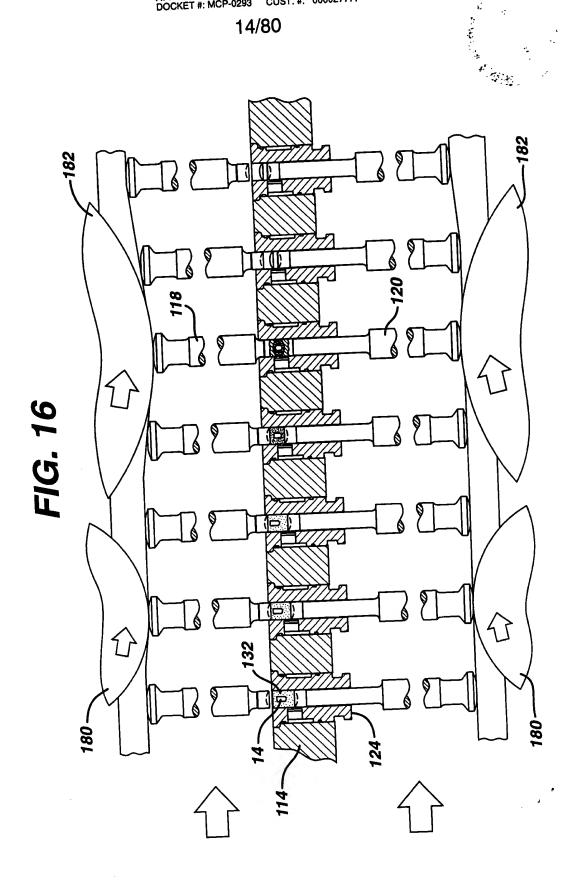
TITLE: COMPRESSION
INVENTOR(S): Sowden, et al.
APP#: 09/966,509
ATTY: S. E. Hayner
DOCKET #: MCP-0293

TEL. #: 732-524-2242
CUST. #: 000027777

FIG. 14

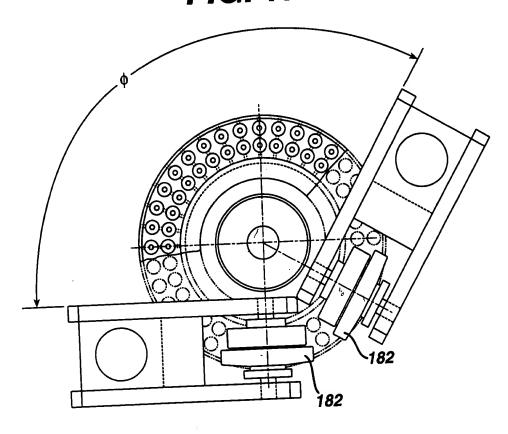






15/80

### FIG. 17A



15 

TITLE: COMPRESSION INVENTOR(\$): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777



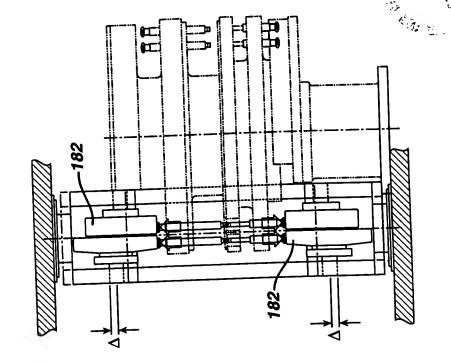
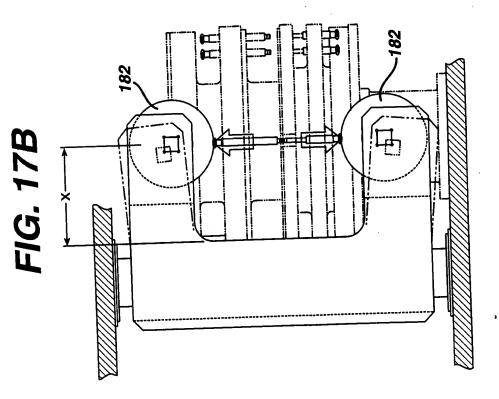
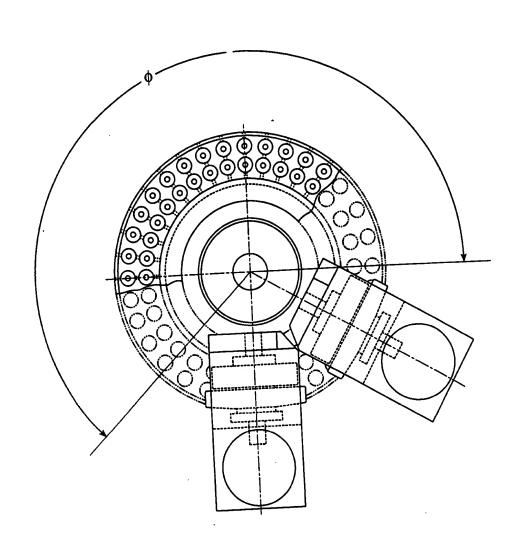


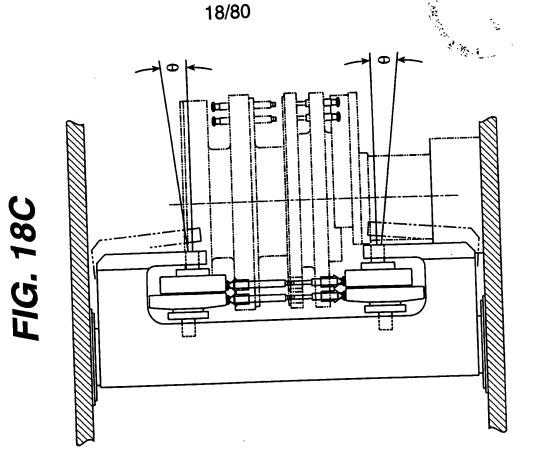
FIG. 17C



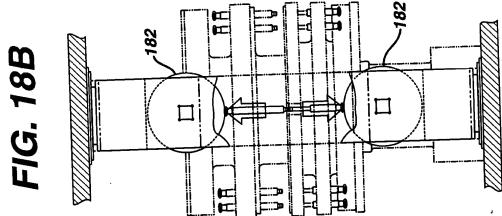
17/80

#### FIG. 18A



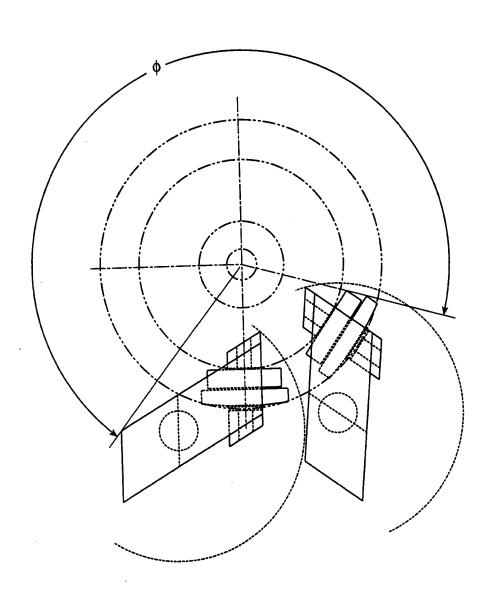


TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777



19/80

#### FIG. 19A



13 

TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777 To any 20/80 FIG. 19C 4 82 FIG. 19B 179-

21/80



#### FIG. 19D

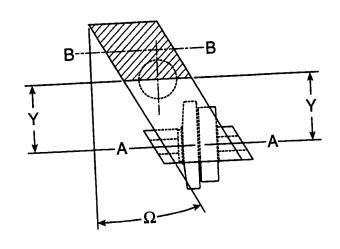


FIG. 20

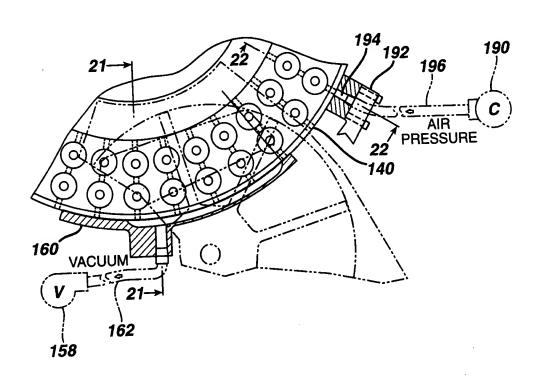


FIG. 21

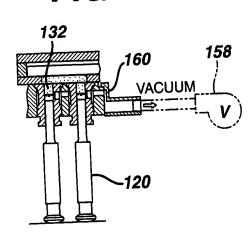
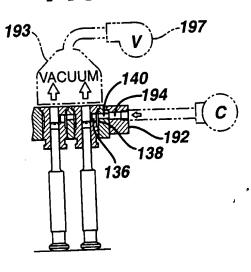
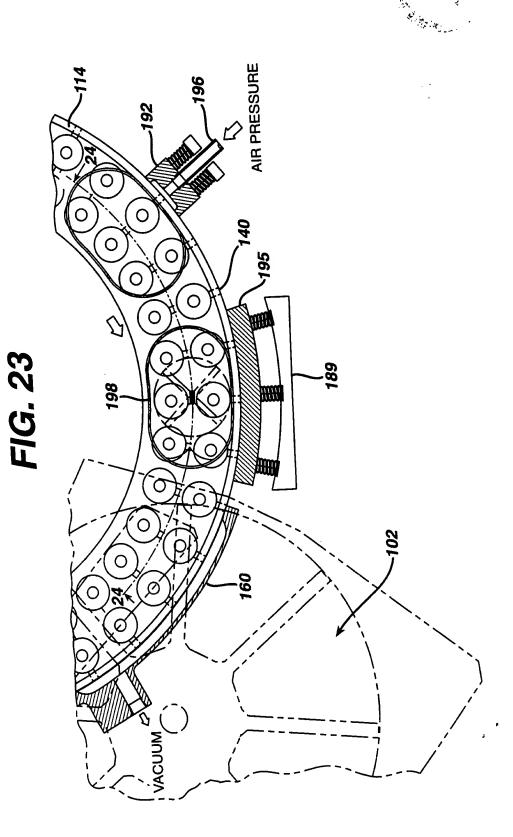


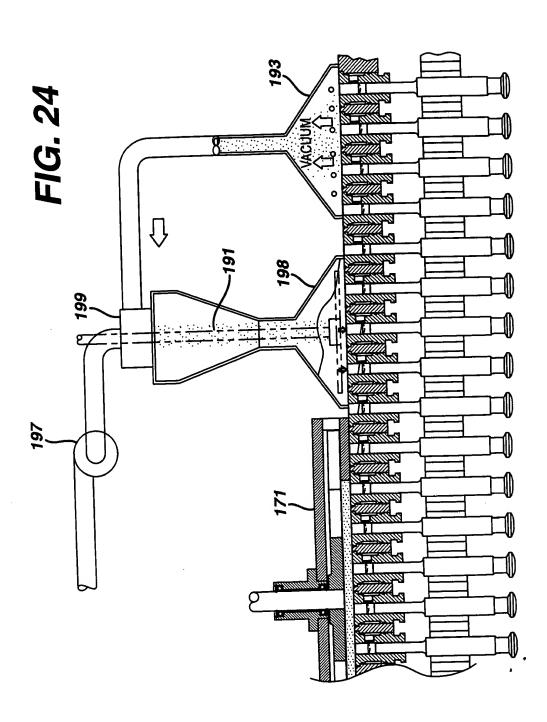
FIG. 22



TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 TEL. #: 732-524-2242 ATTY: S. E. Hayner DOCKET #: MCP-0293 CUST. #: 000027777



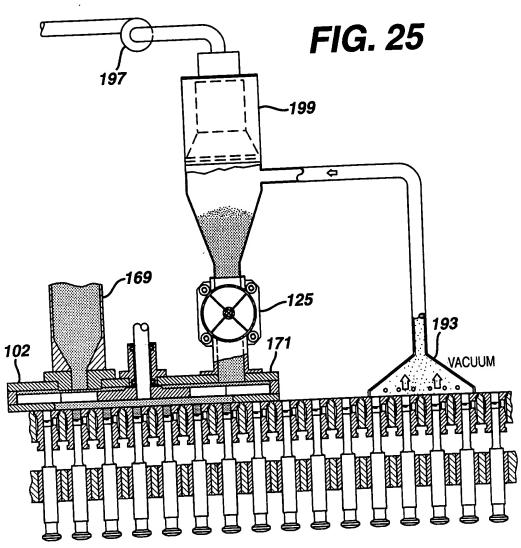
TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777



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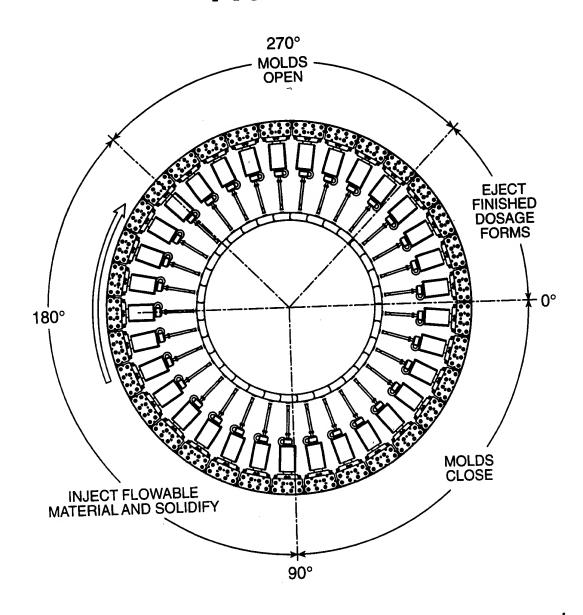
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TITLE: CCMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777



26/80

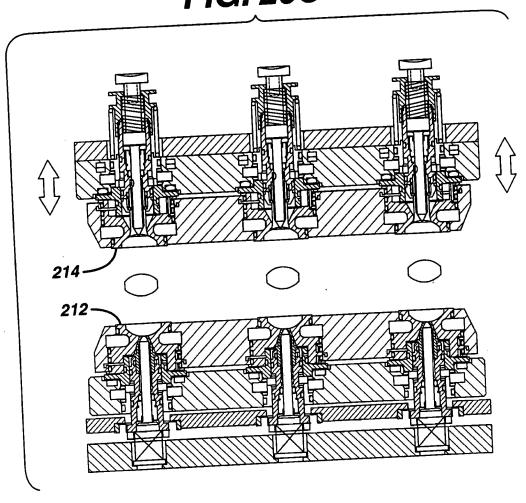
#### FIG. 26A



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28/80

# FIG. 26C



27/80

TARLES A

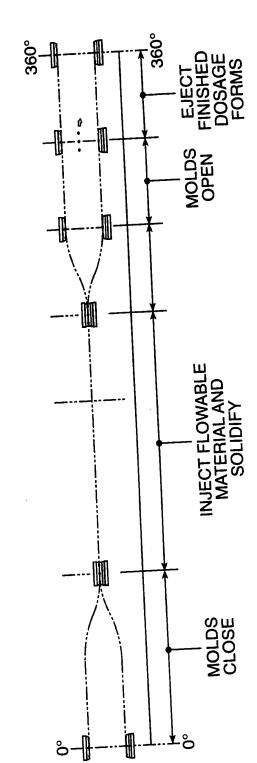
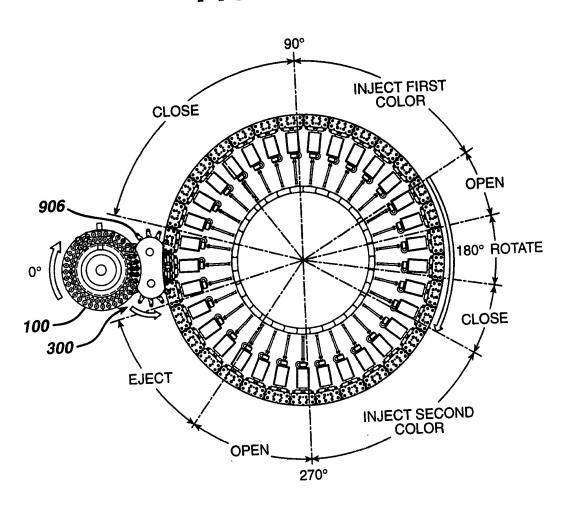


FIG. 26B

29/80

#### FIG. 27A



TITLE: COMPRESSION
INVENTOR(S): Sowden, et al.
APP#: 09/966,509
ATTY: S. E. Hayner TEL
DOCKET #: MCP-0293 CUS 30/80

TEL. #: 732-524-2242 CUST. #: 000027777

A STATE OF THE STA 360° 360° EJECT DOSAGE FORMS MOLDS OPEN MATERIAL OVER SECOND HALF OF COMPRESSED DOSAGE FORM INJECT FLOWABLE MOLDS LOWER RETAINER ROTATES 180° MOLDS DS INJECT
SE FLOWABLE
MATERIAL
OVER FIRST HALF
OF COMPRESSED
DOSAGE FORM MOLDS DOSAGE FORMS TEANSFER TO SEAL COLLET

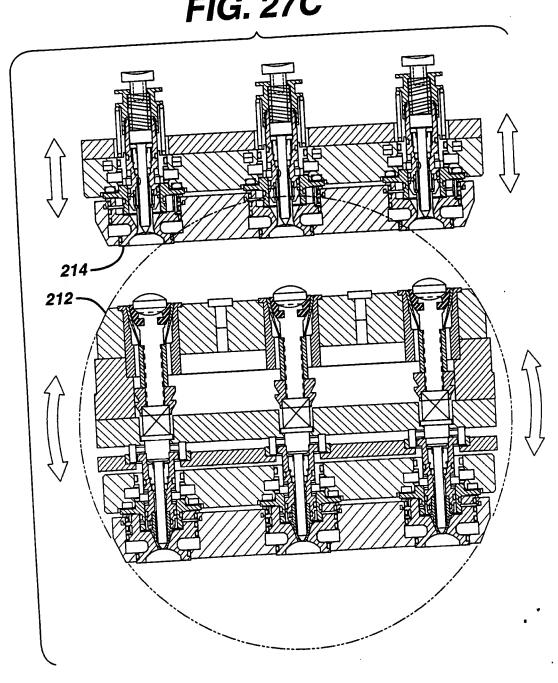
FIG. 27B

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TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner DOCKET #: MCP-0293 TEL. #: 732-524-2242 CUST. #: 000027777

31/80

## FIG. 27C



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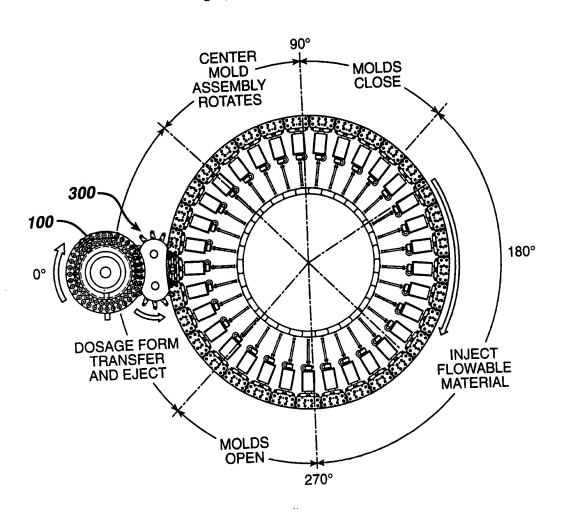
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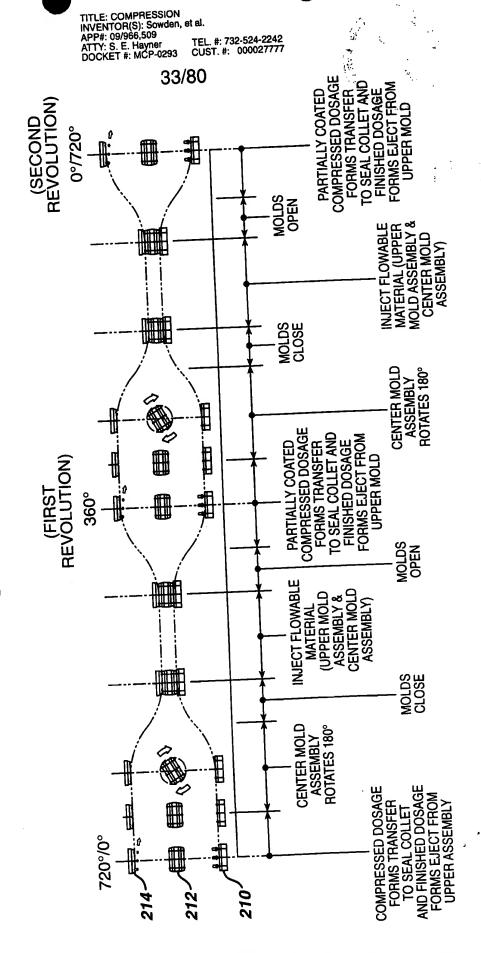
453

32/80

#### FIG. 28A



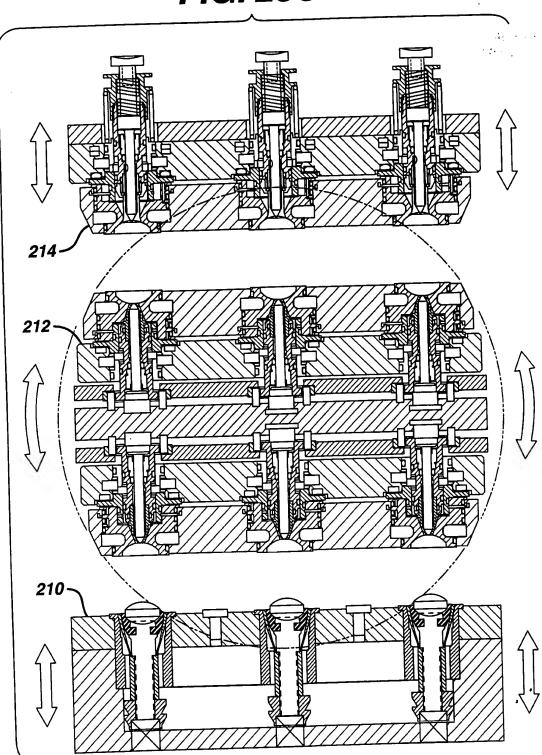
# FIG. 28B

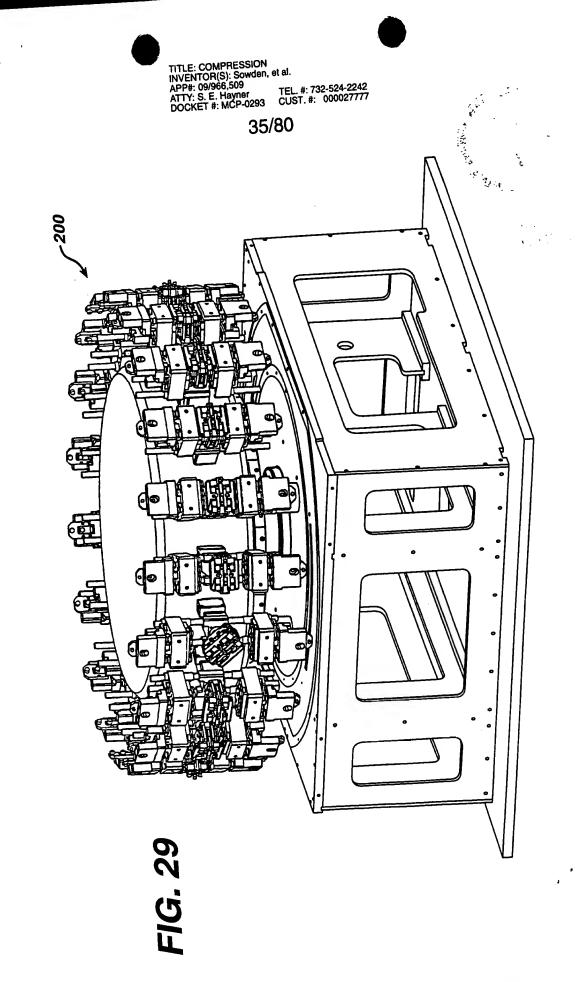


TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL. #: 732-524-2242 DOCKET #: MCP-0293 CUST. #: 000027777

34/80

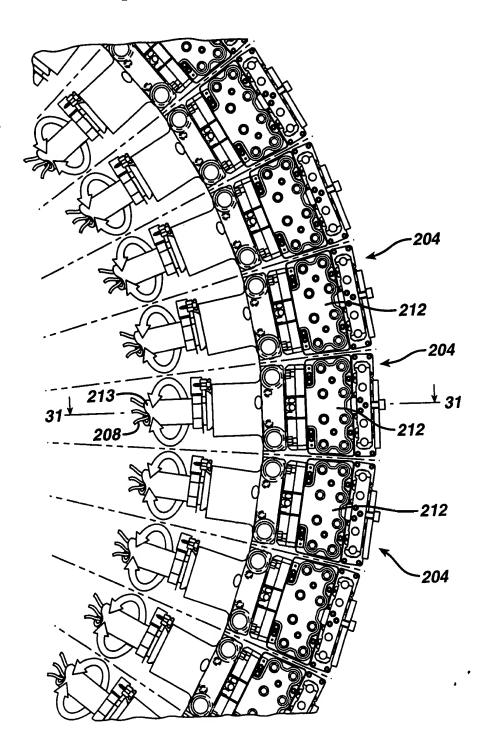
#### FIG. 28C

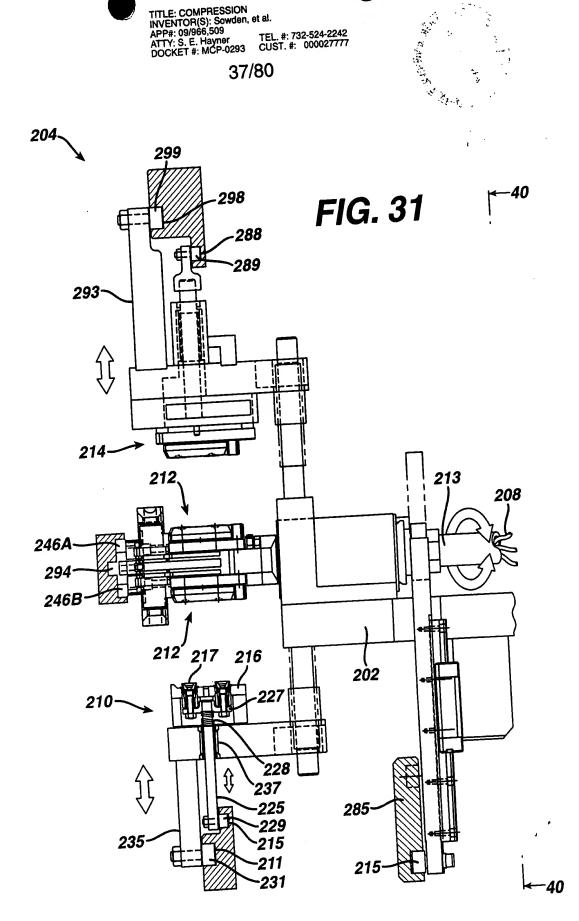




36/80

#### FIG. 30

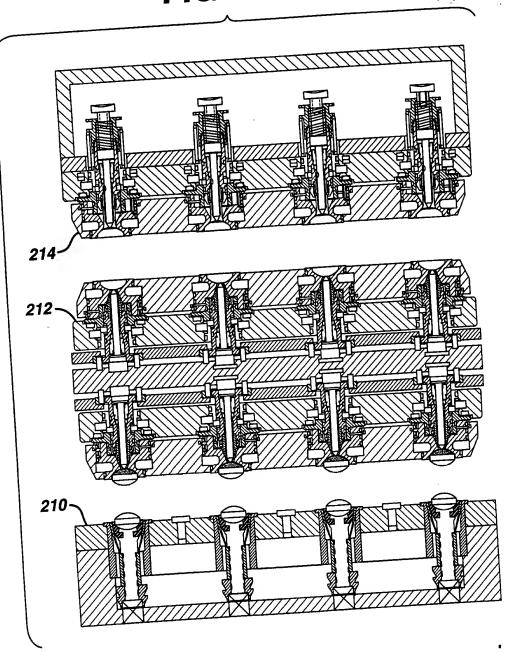




 TITLE: COMPRESSION
INVENTOR(S): Sowden, et al.
APP#: 09/966,509
ATTY: S. E. Hayner
DOCKET #: MCP-0293

TEL. #: 732-524-2242
CUST. #: 000027777

38/80



39/80

## FIG. 33

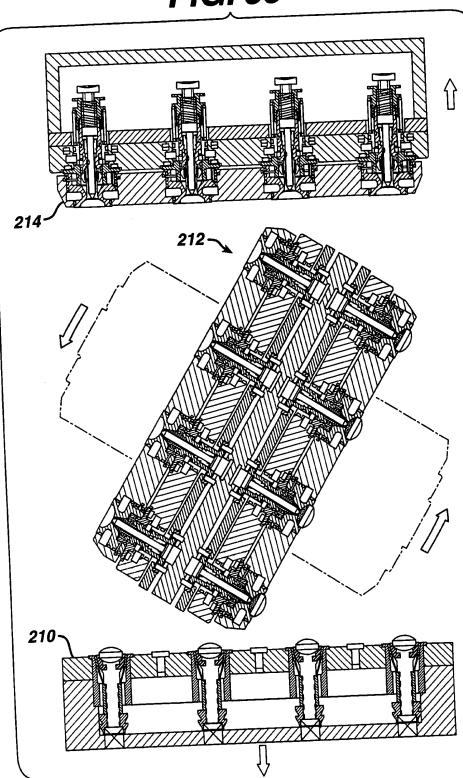
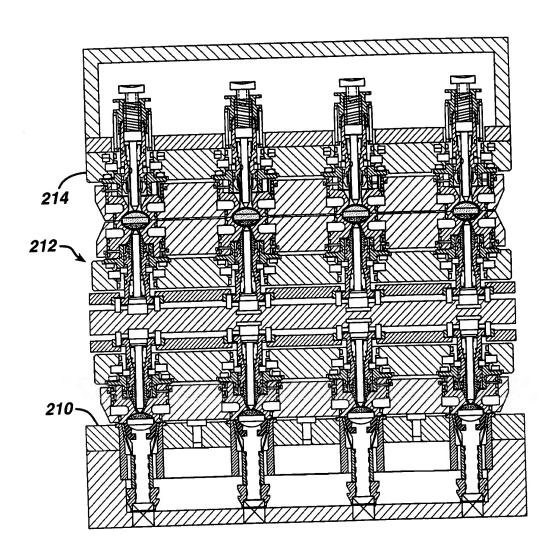
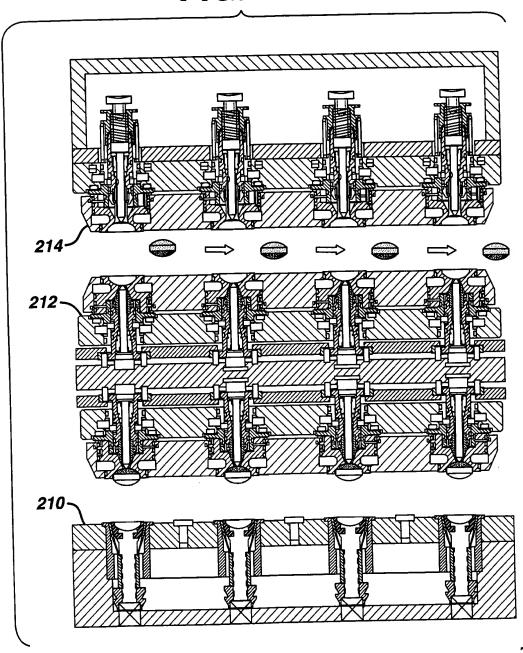
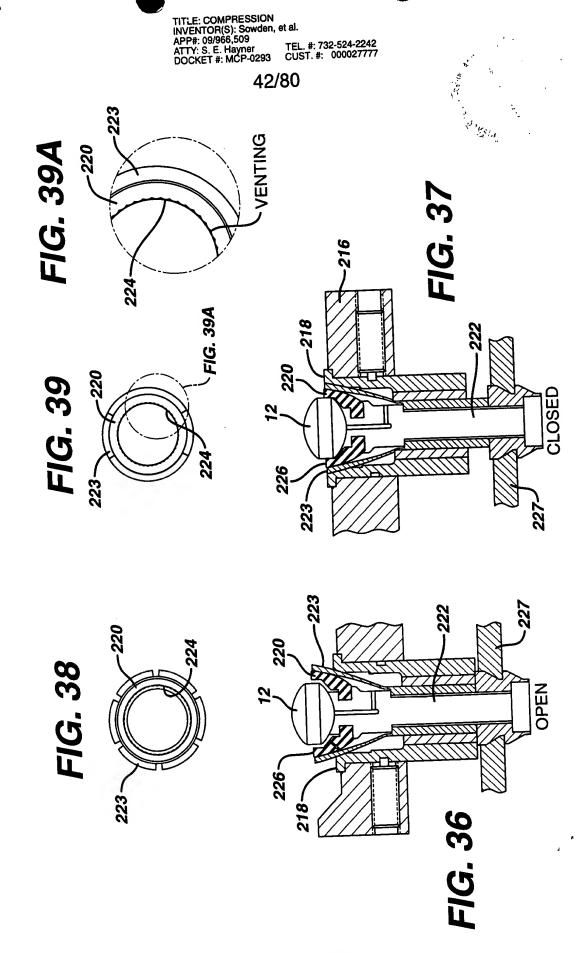


FIG. 34



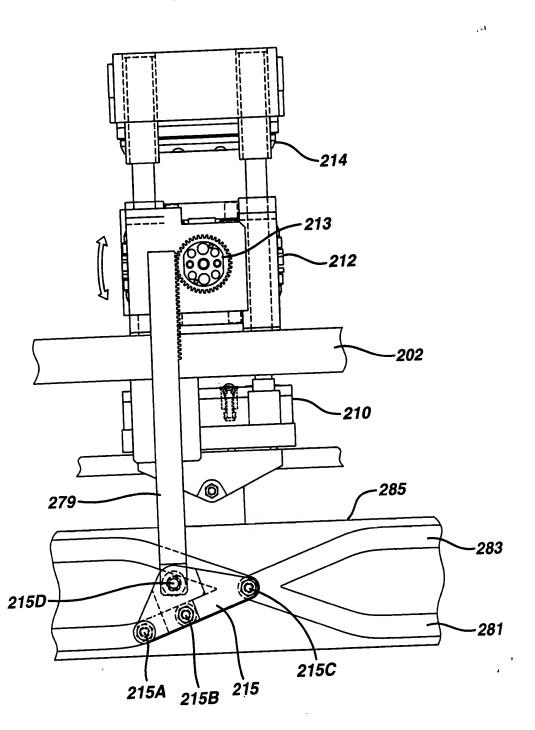
41/80



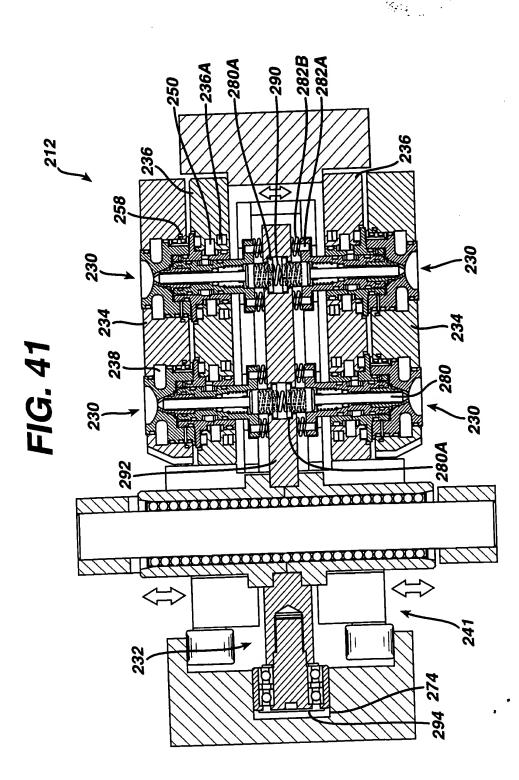


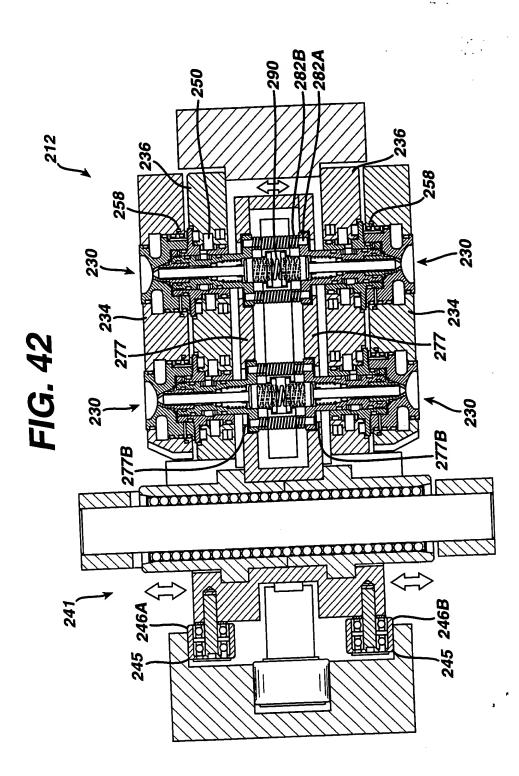
43/80





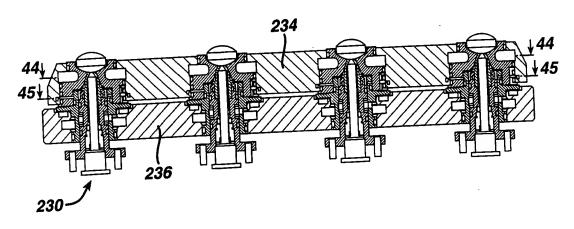
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46/80

# FIG. 43



47/80

#### FIG. 44

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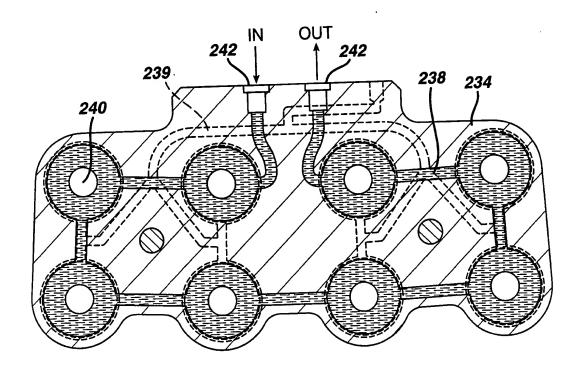
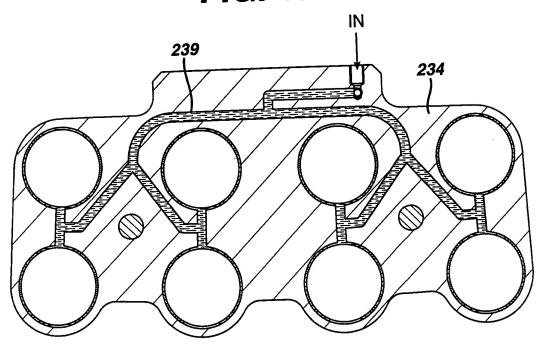


FIG. 45



49/80

### FIG. 46

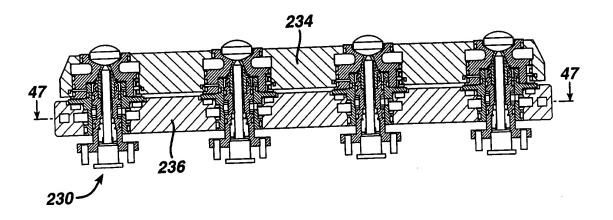
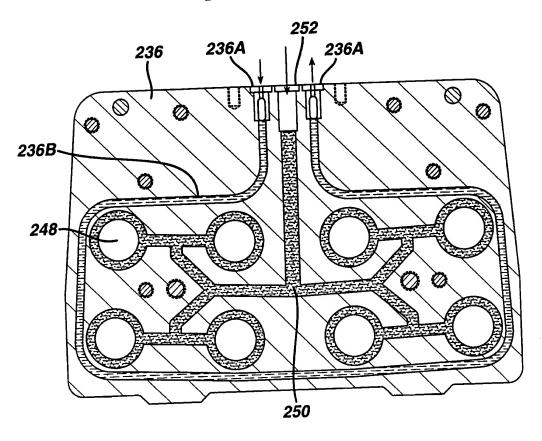
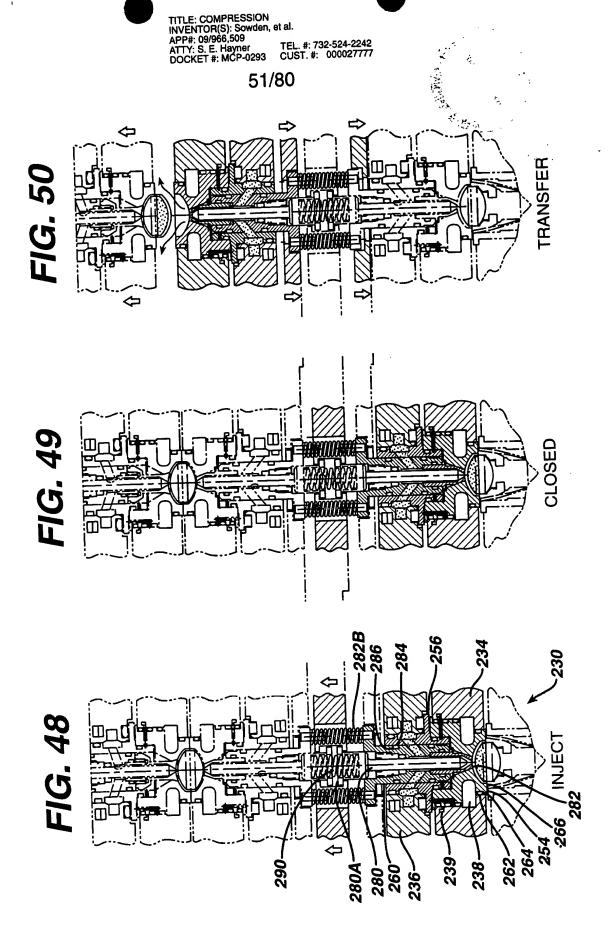
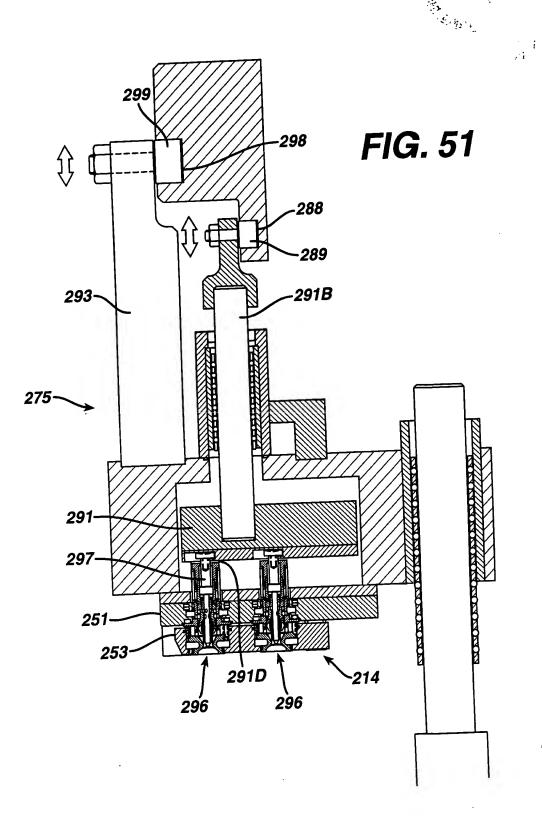
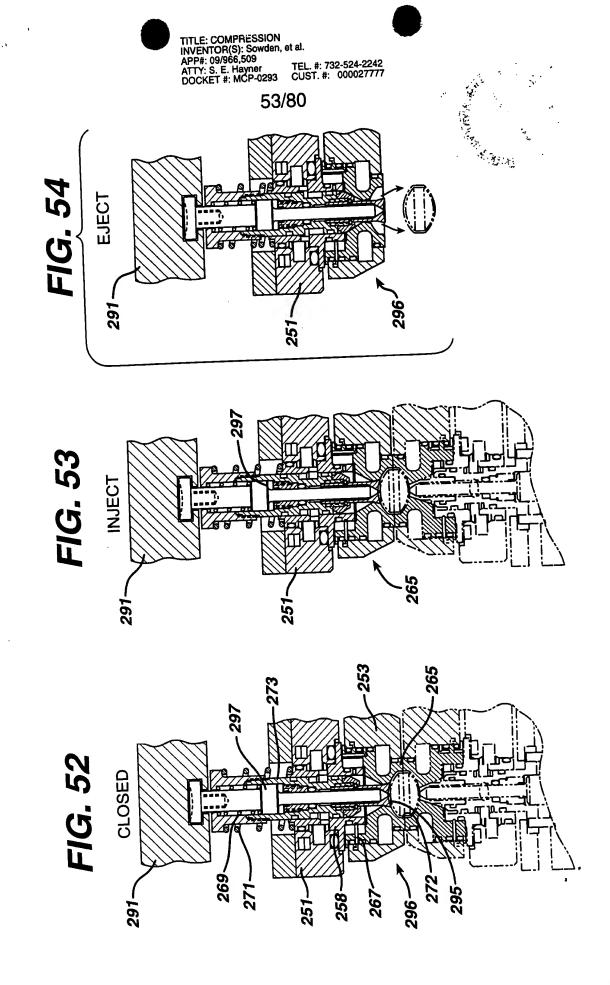


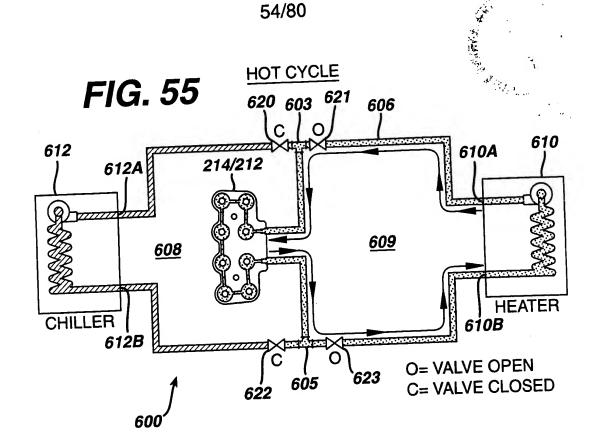
FIG. 47

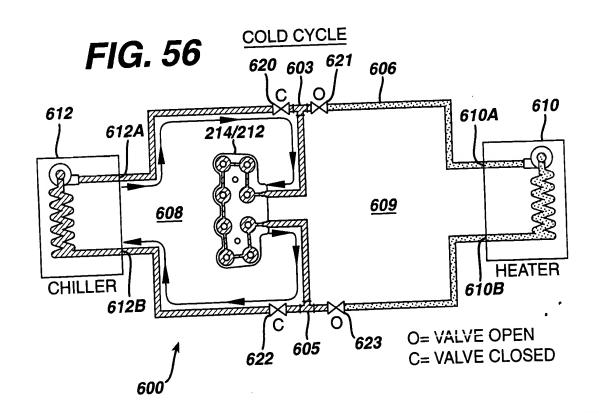




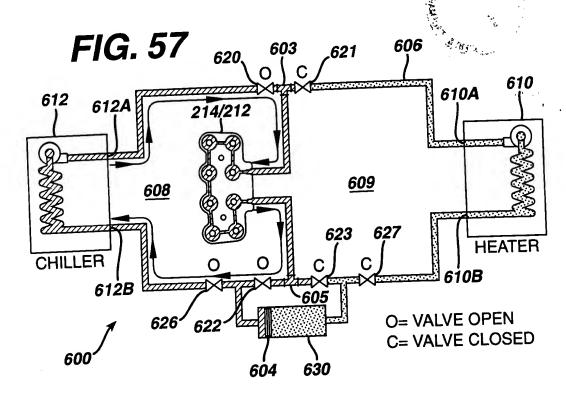


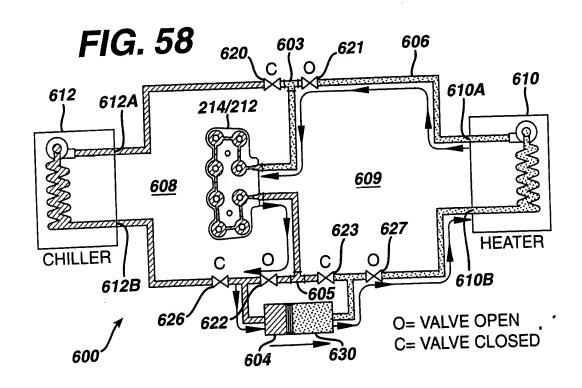






55/80





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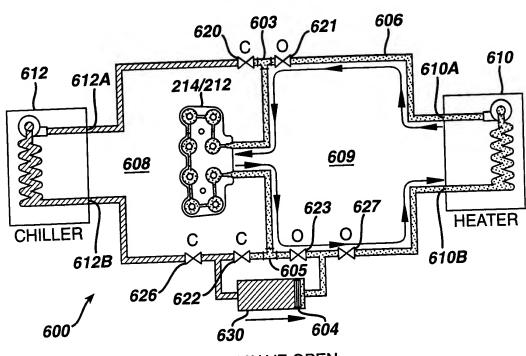
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56/80

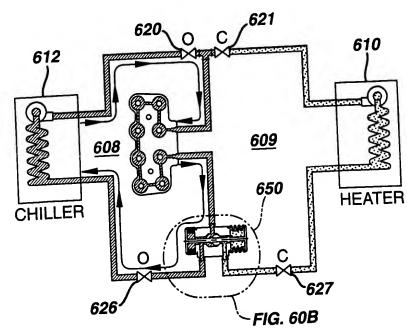




O= VALVE OPEN C= VALVE CLOSED

57/80

## FIG. 60A



O= VALVE OPEN C= VALVE CLOSED

# FIG. 60B

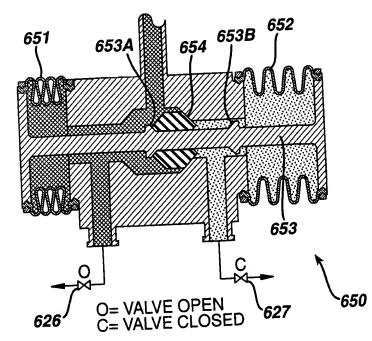
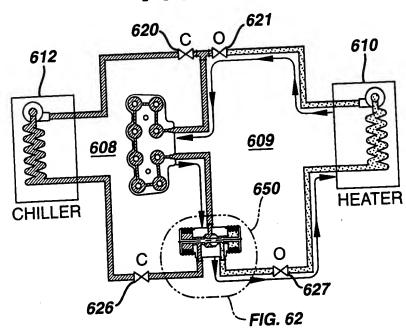


FIG. 61



O= VALVE OPEN C= VALVE CLOSED

FIG. 62

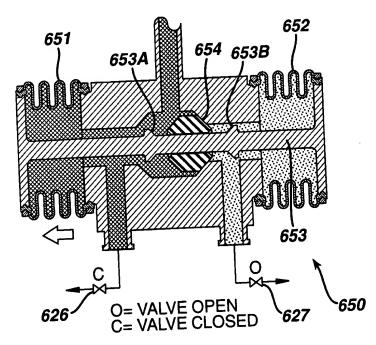


FIG. 63

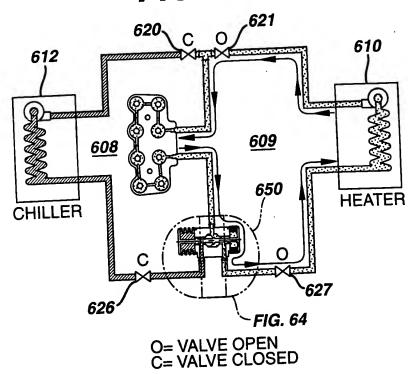


FIG. 64

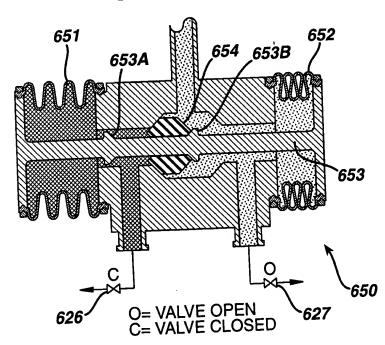
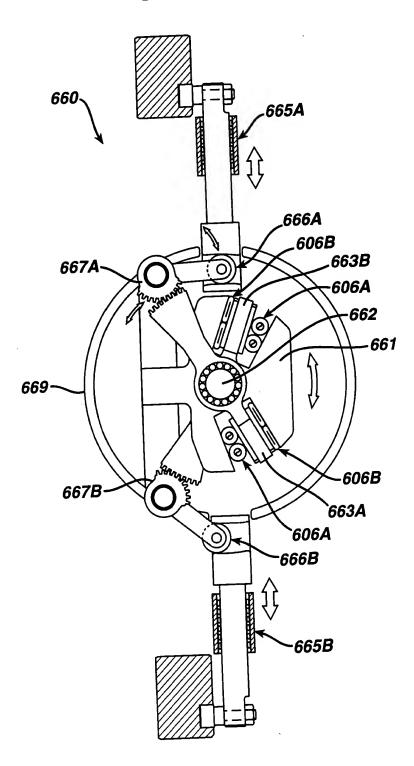
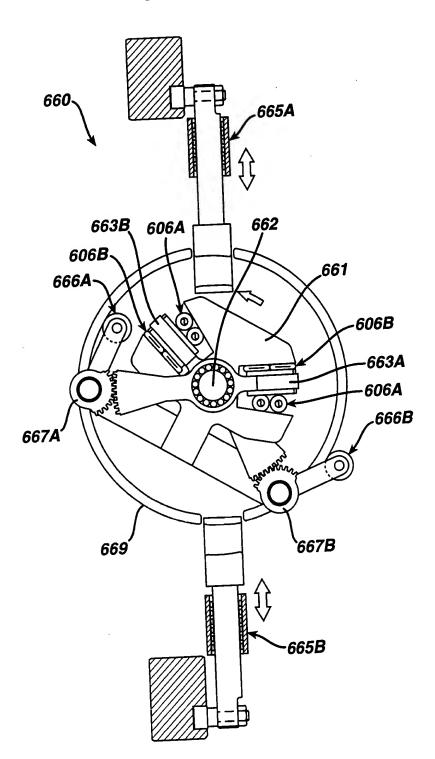


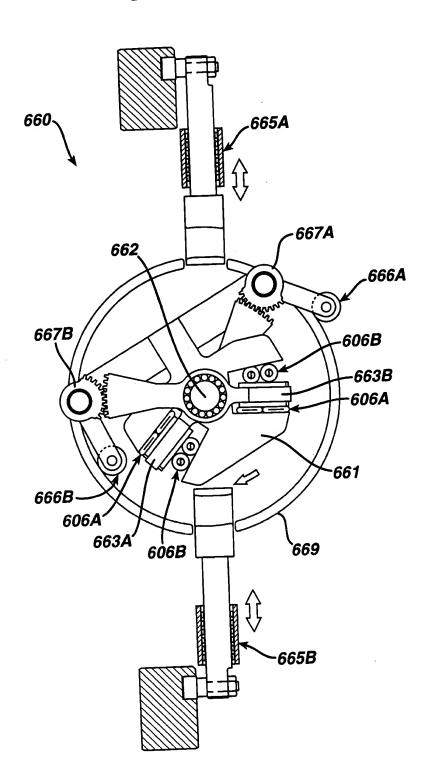
FIG. 65



61/80



62/80



63/80

### FIG. 68

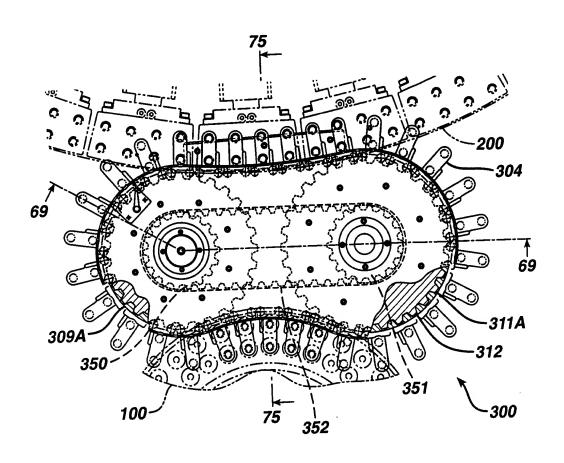
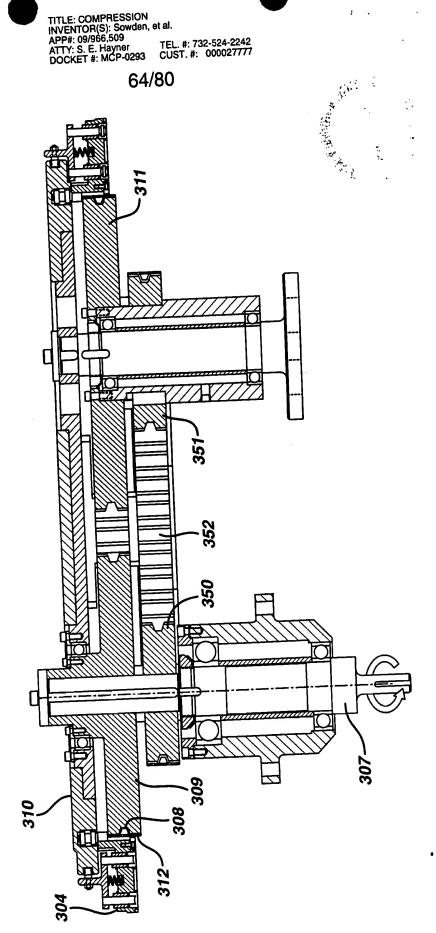


FIG. 69



TEL. #: 732-524-2242 CUST. #: 000027777

65/80

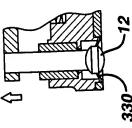


FIG. 72

FIG. 73

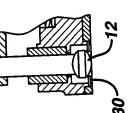


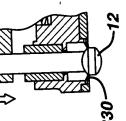
FIG. 70

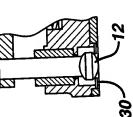
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330

.330

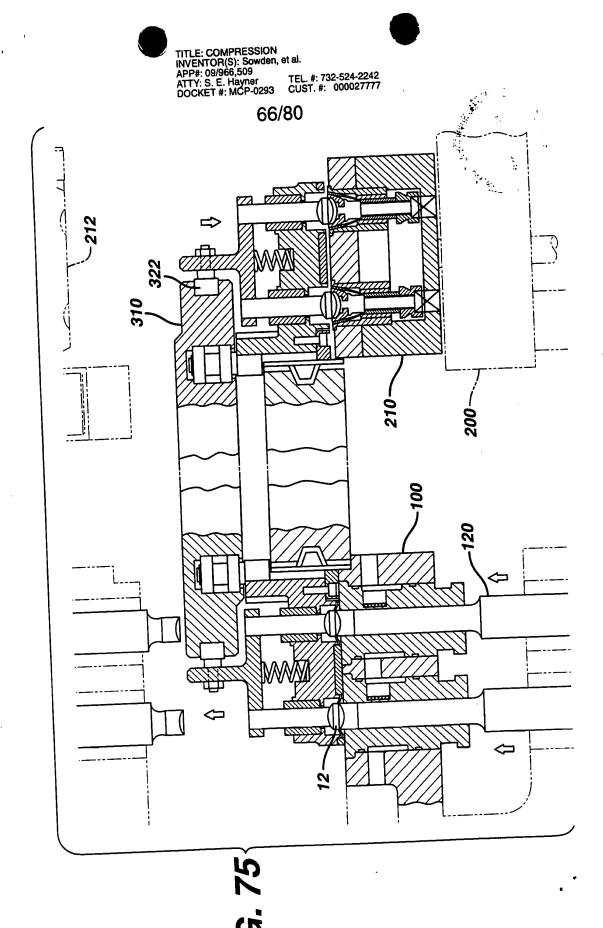
FIG. 74





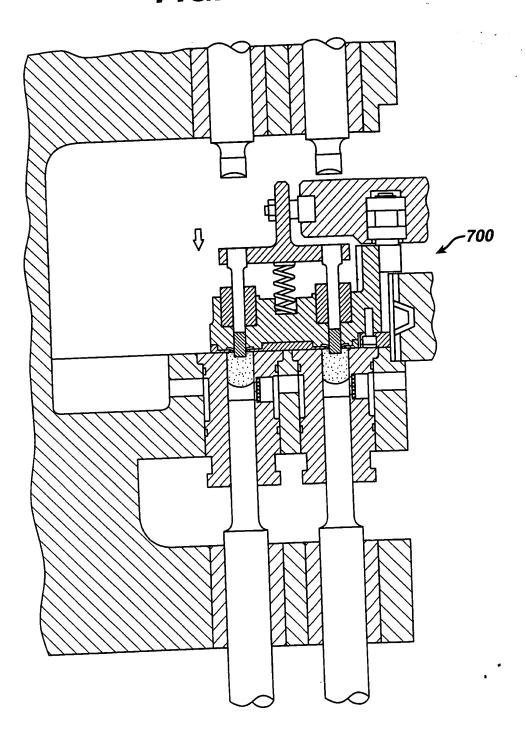
320-

322



67/80

#### FIG. 76



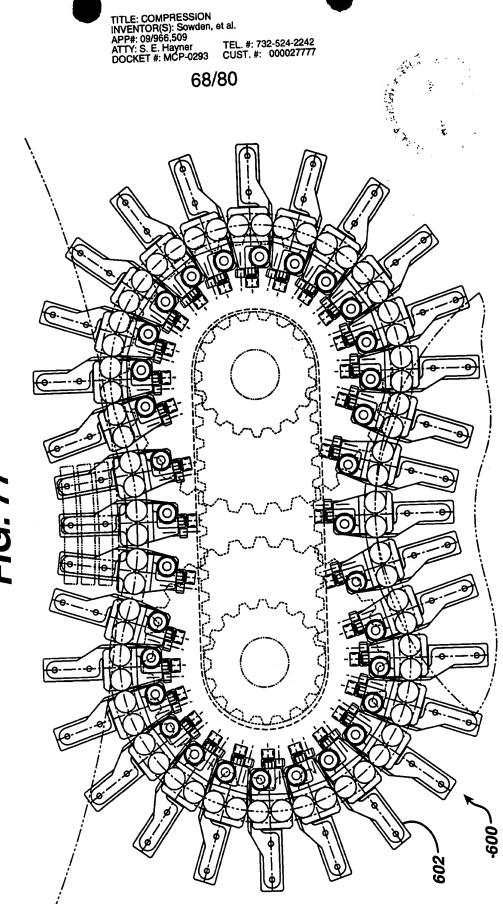
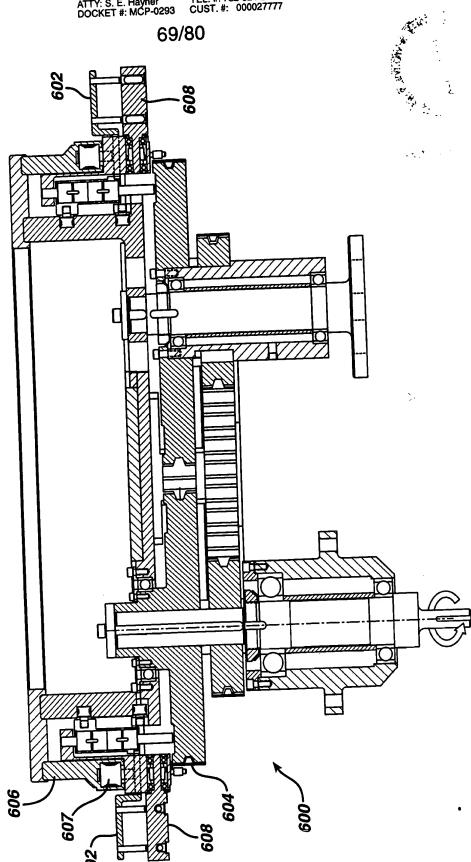


FIG. 77

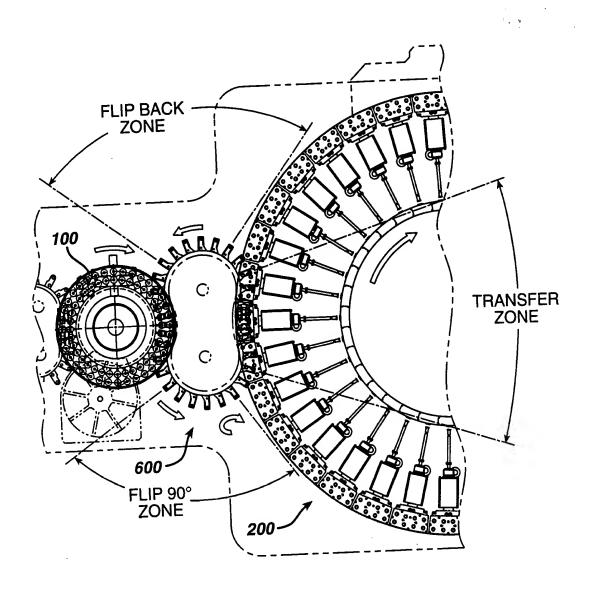
FIG. 78

TITLE: COMPRESSION
INVENTOR(S): Sowden, et al.
APP#: 09/966,509
ATTY: S. E. Hayner
DOCKET #: MCP-0293

TEL. #: 732-524-2242
CUST. #: 000027777



70/80



71/80

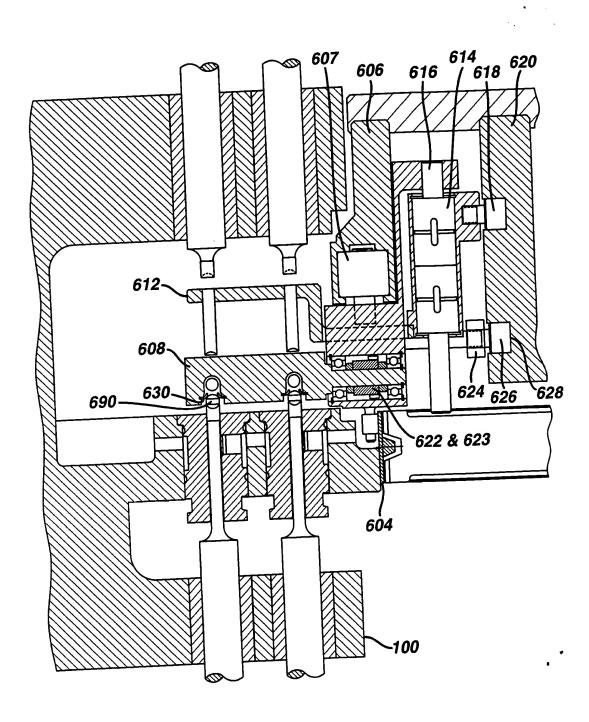


FIG. 81A

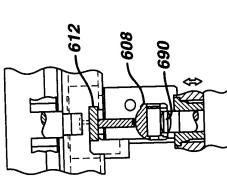


FIG. 81B

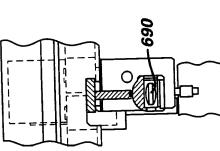


FIG. 81C

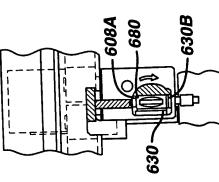
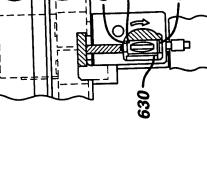
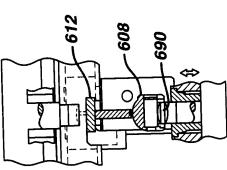


FIG. 81D







TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner TEL DOCKET #: MCP-0293 CUS

TEL. #: 732-524-2242 CUST. #: 000027777

FIG. 81G

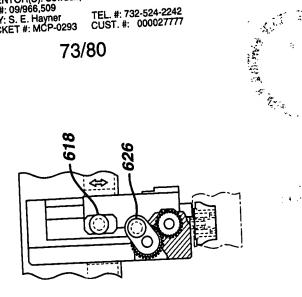
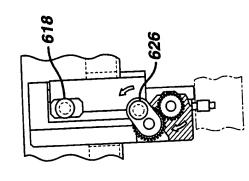
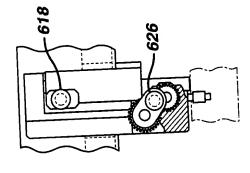


FIG. 81F



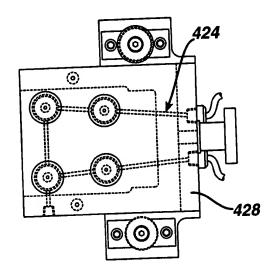


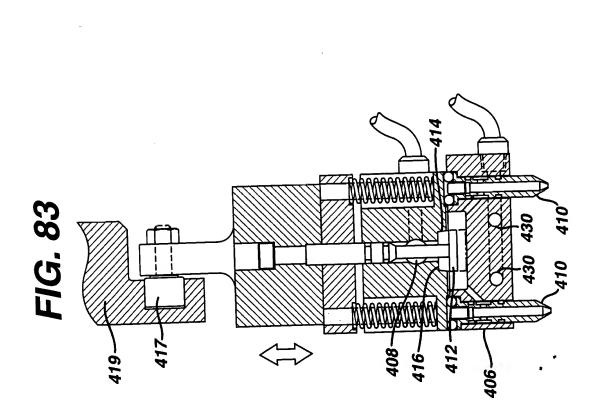


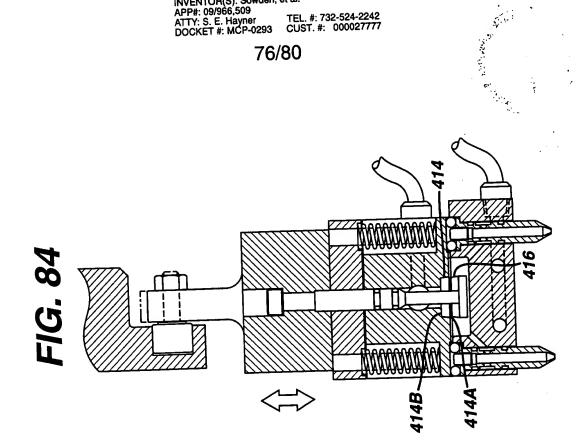
TITLE: COMPRESSION INVENTOR(S): Sowden, et al. APP#: 09/966,509 ATTY: S. E. Hayner DOCKET #: MCP-0293 TEL. #: 732-524-2242 CUST. #: 000027777 A. 1867 . 1875 74/80 FIG. 82 419. 417-470-

75/80

#### FIG. 82A

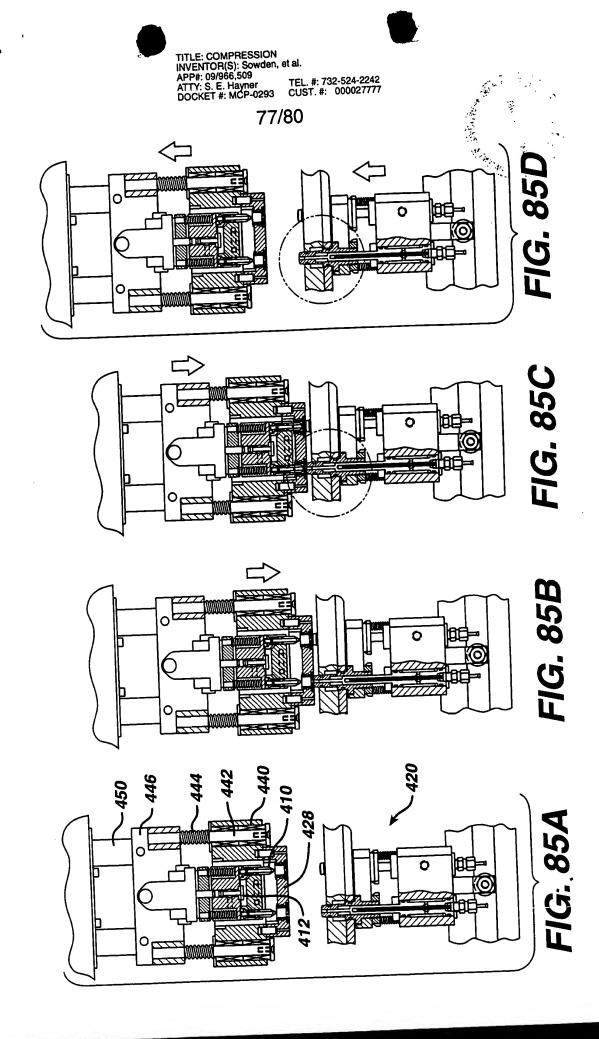




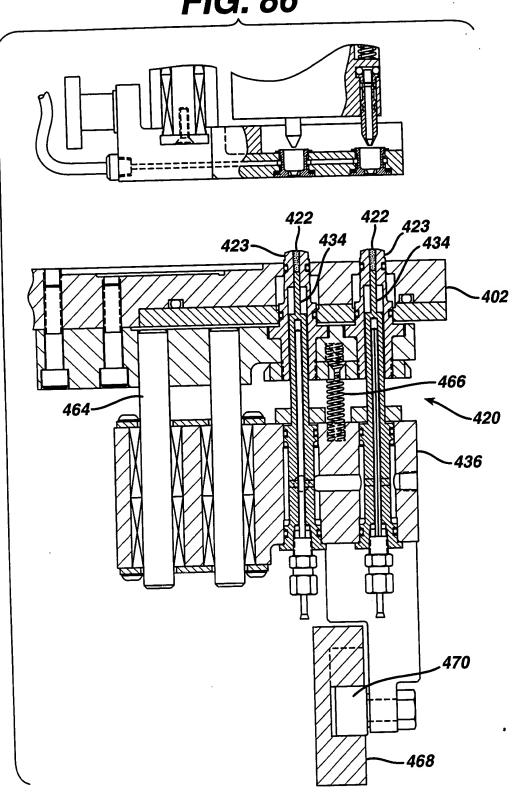


76/80

TITLE: COMPRESSION
INVENTOR(S): Sowden, et al.
APP#: 09/966,509
ATTY: S. E. Hayner TEL. #: 732-524-2242
DOCKET #: MCP-0293 CUST. #: 000027777



78/80



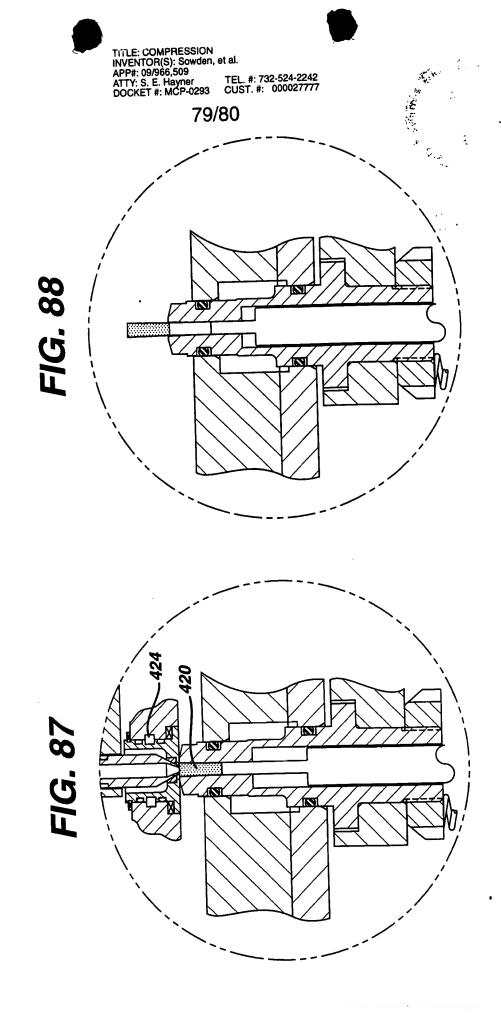


FIG. 89

